

Work Order ID 128679

January-22-15 7:41:05 AM

SHIP TODAY
128679

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Item ID: D3807-5 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Gasket
 Start Date: 1/22/15 Start Qty: 16.00 *16* Cust Item ID:
 Required Date: 1/22/15 Req'd Qty: 16.00 *16* Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3807	Rev A

100		0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3807								
neo .063"	Dwg Rev: <u>A</u>								
	Prog Rev: <u>A</u>								

2-Deburr if necessary

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									

18 0 Jm 15-1-22

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							DAS 9 9-89
Quality Control									
130	Identify as per dwg & Stock Location: F P001	0.00							
130									
Packaging	Memo	0.00							16 DAS 9-89
Packaging									JAN 23 2015
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							MLJ 15-01-23
Quality Control									

(M) 15-1-23

Picklist Print

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Parent Item: D3807-5

D3807-5

Parent Item Name: Gasket

Start Date: 1/22/15

Required Date: 1/22/15

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP Rev:A 08-11-28 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO60S.063

Purchased

No

100

sf

301.3344

1.6

29

MNEO60S 063

NEOPRENE SHEET 0.063

Jm 15-1-22

Location

Loc Qty

Loc Code

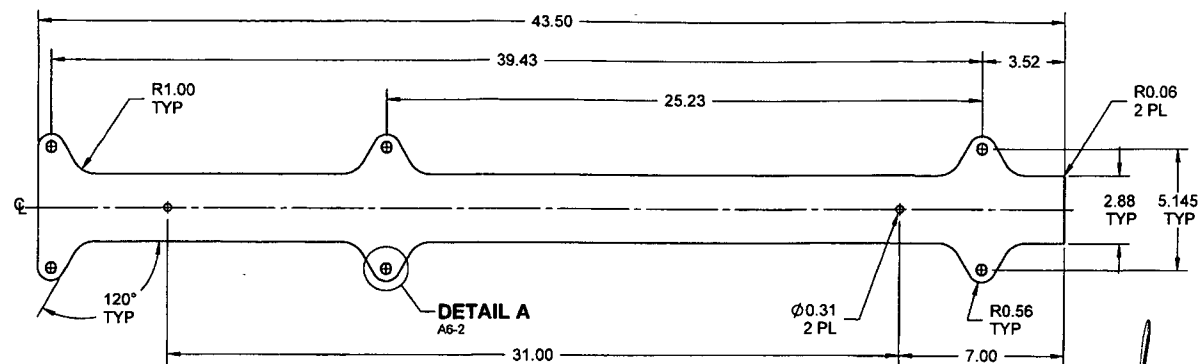
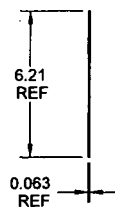
MAT052

301.3344

M130840

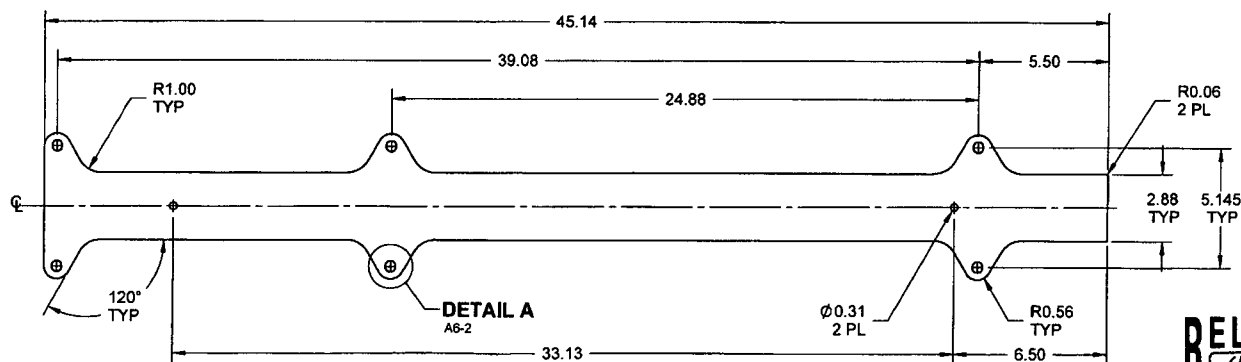
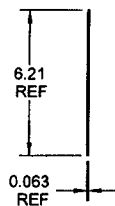
301.3344

130840.



D3807-5 GASKET

W0128679



D3807-7 GASKET

RELEASED
09.03.55

DESIGN		DART AEROSPACE USA, INC.	
DRAWN		PORT HADLOCK, WA	
CHECKED	ALS	DRAWING NO.	REV. A
MFG. APPR.		D3807	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
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